



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4151-041
Job Sheet 186879



Part No: D4151-041

Job Qty: 4 ea

Part Name: Basket Fwd Hardpoint Assembly, Lower



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

6656

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Small Fab-3		NOV 23 2018 6
100	Small Fab	4 pcs	12/7/18	12/7/18	0.00	0.34	Small Fab-6		NOV 27 2018 68
110	QC	4 pcs	12/7/18	12/7/18	0.00	0.00	QC5		NOV 27 2018 9-89
120	Packaging	4 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		NOV 27 2018 9-89
130	QC21-SA	4 Ea	12/7/18	12/7/18	0.00	0.00	QC21		NOV 27 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C13A	Bolt	8 Ea (2 ea)	90-Start up Operation	S092534
D4151-1	Lower Hardpoint Plate	8 Ea (2 ea)	90-Start up Operation	S105228x5 s/2658 5x3
D4151-5	Fwd Basket Instl Stud	4 Ea (1 ea)	90-Start up Operation	S100711
MS21043-4	Nut	8 Ea (2 ea)	90-Start up Operation	S092687x1 S092710
NAS1149C0432R	Washer	16 Ea (4 ea)	90-Start up Operation	S103990

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C13A	8	164	0
	D4151-1	8	17	0
	D4151-5	4	4	0
	MS21043-4	8	763	0
	NAS1149C0432R	16	1,826	0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S130987



Part: D4151-041

Job No: 186879

Serial No/Batch: S130987

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/23/18

and.

Plex 11/22/18 11:05 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					